Two-Step Hub Deployment Mechanism



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Overview

- Needs Assessment
- Project Goals
- Concept Requirements
- Final Design
- Final Design Breakdown
- Potential Problems
- Cost Analysis
- Project Status
- Next Steps



Needs Assessment

- Two types of reflectors commonly used

 –Mesh
 –Solid
- Ease of transportation -Size -Weight

•Need for portability of mesh reflector with performance of solid reflector



Project Goals

✓ Design a hub mechanism to deploy a segmented solid reflector in a two-step motion

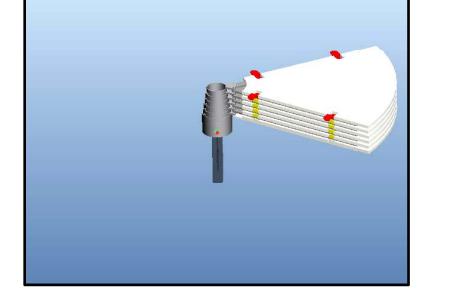
- ✓ Create a CAD model to show the dynamic simulation
- ✓ Work together with the Harris Panel Interlocking Team

□ Build a functioning scale prototype



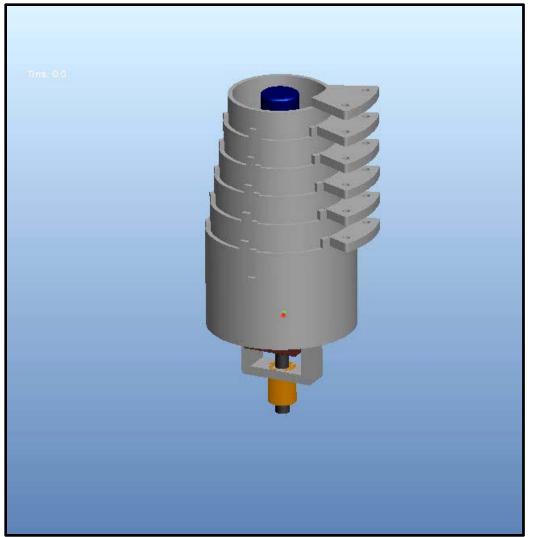
Concept Requirements

- Must rotate panels into position and retract them into the same surface plane while maintaining desired spacing between panels during deployment
- Deployment of final design achieved through use of two separate motions
 - Deployment
 - Retraction



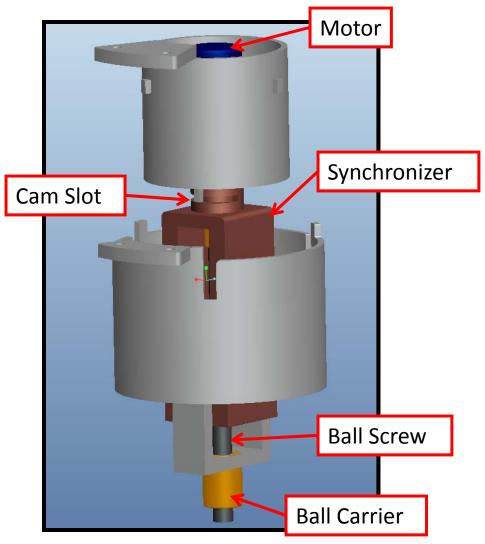


Final Design





Final Design Breakdown



- Motor shaft initially fixed to synchronizer
- Once rotation is complete, synchronizer is pushed downward by the cam slot
- This disconnects the synchronizer from the motor

Potential Problems

- Scheduling
 - Machining time
 - Anodizing time
- Build up from anodizing
 - Could interfere with ring spacing



Cost Analysis

| | | | | Place of |
|-------------------------------------|--|----------------------------------|------------|-------------------------|
| | Quantity | Cost/Unit | Total Cost | Purchase |
| Aluminum 6061 (Hub Rings) | 1 - [1 ft tube (4.5" diameter)] 1 - [1 ft tube (4.0" diameter)] 1 - [1 ft tube (3.5" diameter)] 1 - [1 ft tube (3.0" diameter)] | 76.16 69.89 65.42 60.57 | | Mcmaster |
| Aluminum 6061 (Connecting Bars) | 1 - [3/16" thick, 1/2" wide rectangular bars (3 feet)] | 14.19 | 14.19 | Mcmaster |
| Aluminum 6061 (Hub Rings) | 1 - [1/4" thick, 1 1/4" wide recatangular bars (1 ft)] | 14.18 | 14.18 | Mcmaster |
| Hard anodizing with teflon coating | All aluminum | 450.00 | 481.50 | A.M. Metal Finishing |
| Motor | 1 - MicroMo 2657 DC motor | 742.90 | 742.90 | MicroMo |
| Feedback Controller | 1 - Feedback Controller | 491.00 | 491.00 | MicroMo |
| Ball Screw | 1 - [3/8" diameter, 1/8" travel dist./turn, 1 ft. long | 23.67 | 23.67 | Mcmaster |
| Ball Screw nut | 1 - [3/8" diameter, 1/8" travel dist./turn, 136 lb load cap.] | 91.24 | 91.24 | Mcmaster |
| Machining Cost (man hours) | 3 hours/ring with 6 rings 2 hours - synchronizer | 20 hours | 20 hours | FSU machine shop |
| Total (\$) | | | 2133.72 | |



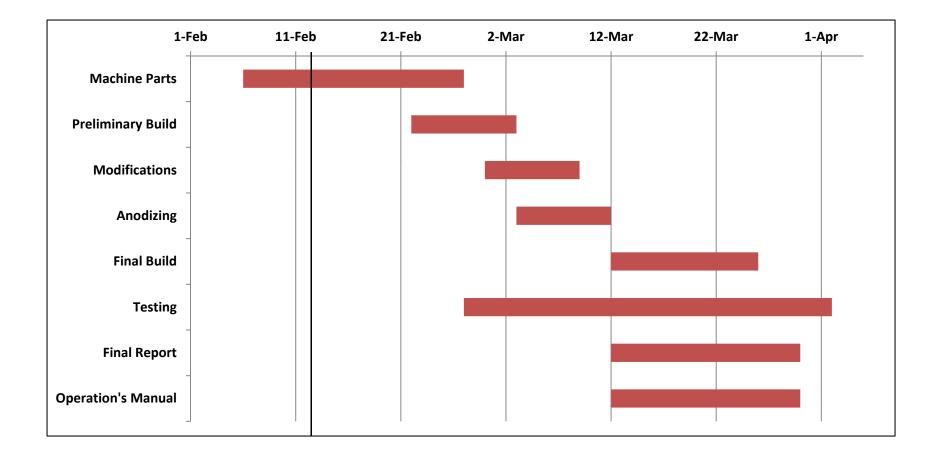
Project Status

- All materials and parts have been received
- Motor has been ordered
 - MicroMo2657 DC Motor
 - Includes feedback controller
- Rings are currently being machined





Project Status





Next Steps

- Receive motor and machined rings
- Move forward with preliminary build
- Send rings out to be anodized
- Final Build
- Testing
- Final Report and Operation Manual



Questions?

