Two-Step Hub Deployment Mechanism



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Overview

- Needs Assessment
- Project Goals
- Concept Requirements
- Final Design
- Final Design Breakdown
- Potential Problems
- Cost Analysis
- Project Status
- Next Steps



Needs Assessment

- Two types of reflectors commonly used

 –Mesh
 –Solid
- Ease of transportation -Size -Weight

•Need for portability of mesh reflector with performance of solid reflector



Project Goals

✓ Design a hub mechanism to deploy a segmented solid reflector in a two-step motion

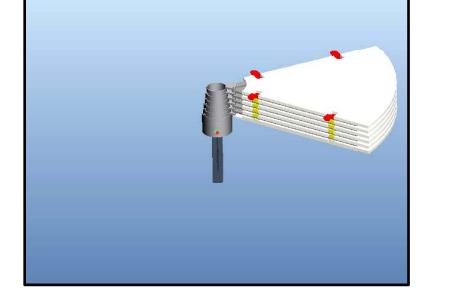
- ✓ Create a CAD model to show the dynamic simulation
- ✓ Work together with the Harris Panel Interlocking Team

□ Build a functioning scale prototype



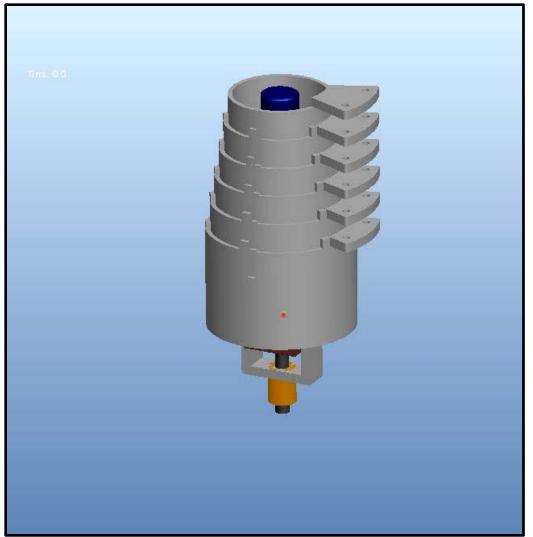
Concept Requirements

- Must rotate panels into position and retract them into the same surface plane while maintaining desired spacing between panels during deployment
- Deployment of final design achieved through use of two separate motions
 - Deployment
 - Retraction



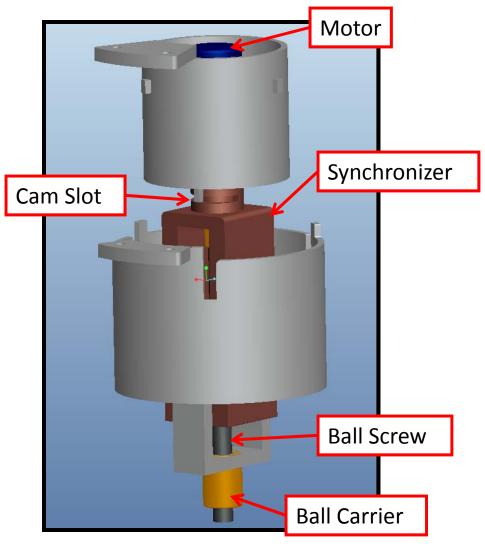


Final Design





Final Design Breakdown



- Motor shaft initially fixed to synchronizer
- Once rotation is complete, synchronizer is pushed downward by the cam slot
- This disconnects the synchronizer from the motor

Potential Problems

- Scheduling
 - Machining time
 - Anodizing time
- Build up from anodizing
 - Could interfere with ring spacing



Cost Analysis

				Place of
	Quantity	Cost/Unit	Total Cost	Purchase
Aluminum 6061 (Hub Rings)	1 - [1 ft tube (4.5" diameter)] 1 - [1 ft tube (4.0" diameter)] 1 - [1 ft tube (3.5" diameter)] 1 - [1 ft tube (3.0" diameter)]	76.16 69.89 65.42 60.57		Mcmaster
Aluminum 6061 (Connecting Bars)	1 - [3/16" thick, 1/2" wide rectangular bars (3 feet)]	14.19	14.19	Mcmaster
Aluminum 6061 (Hub Rings)	1 - [1/4" thick, 1 1/4" wide recatangular bars (1 ft)]	14.18	14.18	Mcmaster
Hard anodizing with teflon coating	All aluminum	450.00	481.50	A.M. Metal Finishing
Motor	1 - MicroMo 2657 DC motor	742.90	742.90	MicroMo
Feedback Controller	1 - Feedback Controller	491.00	491.00	MicroMo
Ball Screw	1 - [3/8" diameter, 1/8" travel dist./turn, 1 ft. long	23.67	23.67	Mcmaster
Ball Screw nut	1 - [3/8" diameter, 1/8" travel dist./turn, 136 lb load cap.]	91.24	91.24	Mcmaster
Machining Cost (man hours)	3 hours/ring with 6 rings 2 hours - synchronizer	20 hours	20 hours	FSU machine shop
Total (\$)			2133.72	



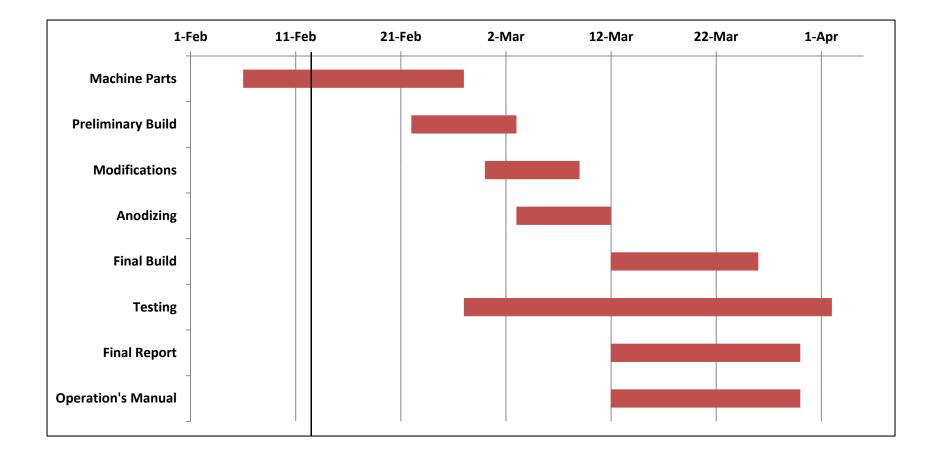
Project Status

- All materials and parts have been received
- Motor has been ordered
 - MicroMo2657 DC Motor
 - Includes feedback controller
- Rings are currently being machined





Project Status





Next Steps

- Receive motor and machined rings
- Move forward with preliminary build
- Send rings out to be anodized
- Final Build
- Testing
- Final Report and Operation Manual



Questions?

